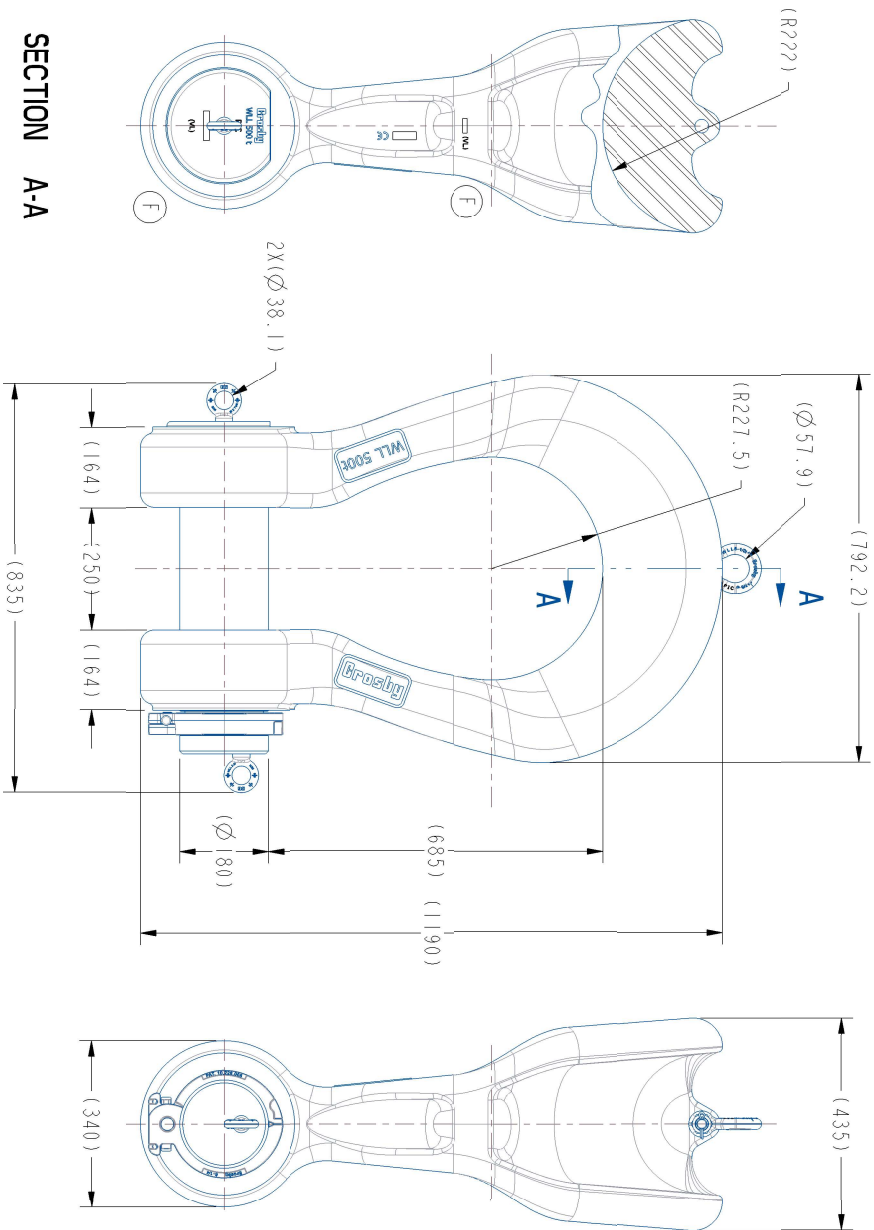


REV	DESCRIPTION	BY	DATE	CN
A	RELEASE TO PRODUCTION	REBEALL	24-FEB-2022	33990
B	UPDATE PL STATEMENT NOTE 3 ADD COATS TO NOTE 5 BOW & BOLT MODEL UPDATE	J.LEWIS	19-DEC-2022	34308
C	EYEBOLTS: 1045995 WAS 1045913; 38.1 WAS 35.3; 833 WAS 814.	REBEALL	13-FEB-2023	34436
D	BOW MODEL UPDATE	J.LEWIS	08-AUG-2023	34541
E	ADD REPLACEMENT TABLE; UPDATE FORMAT; UPDATE MODEL; ADD (VL) ADD NOTE 6	J.LEWIS	20-FEB-2024	34715
F	UPDATE PROOF TEST NOTES; UPDATE (VL) LOCATIONS	J.LEWIS	29-JUL-2024	35106



- NOTES:
- WORKING LOAD LIMIT: 500 METRIC TONS
 - PROOF TEST LOAD: 1000 METRIC TONS (2XWLL) (MFG ONLY)
 - CUSTOMER OR THIRD PARTY PROOF LOAD SHALL NOT EXCEED 750 METRIC TONS (1.5XWLL)
 - TESTING AND DOCUMENTATION PER ITP-2022.0044.
 - COATING:
 - BOW: ALKYD-PRIMER RAL 9006, (2-3 COATS)
 - BOLT: ALKYD-PRIMER RAL 3001, (2-3 COATS)
 - EASY-LOC: NONE
 - BOW AND BOLT SHALL BE STAMPED "(VL)", SIZE 10

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN MILLIMETERS. DIMENSIONS ARE BEFORE COATING BREAK ALL SHARP EDGES. MACHINE SURFACES.		COATING: SEE NOTES		STATUS: PRODUCTION		TITLE: SHACKLE WIDE BODY 2160E ASSEMBLY 500 TONNE	
MATERIAL: N/A		HEAT TREATMENT: N/A		DRAWN BY: REBEALL		APPROX WEIGHT: 779.28 kg	
MACHINE SURFACES: 125°		HARDNESS: N/A		DATE: 24-FEB-2022		PART NO: 1021346	
METRIC TOLERANCES: LINEAR ANGULAR		REFERENCE: DNVGL-ST-0378; ITP-2022.0044; RAL 9006; RAL 3001		ENGINEER: J.LEWIS		SCALE: DRAWING NO: 1:10	
DO NOT SCALE		DISCLOSURE OF THIS DOCUMENT IS NOT PERMITTED UNLESS AUTHORIZATION IS EXPRESSLY GRANTED IN WRITING BY THE CROSBY GROUP, LLC		PRODUCT LINE: 2160E		SHEET 1 OF 1	
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009		SUPPLEMENTARY NOTES:		N/A		1021346	
SERVICE PARTS		DESCRIPTION		PN		1021346	
SHK ANCH GL 6-1/2+ G2130		1019533		2038018		500+ 2160E BLT KIT	
BLT EYE MACH M-20		1045995		EASY-LOC AY 4.00		1511040	
EASY-LOC AY 4.00		2038018		500+ 2160E BLT KIT		1511040	
500+ 2160E BLT KIT		1511040		500+ 2160E BLT KIT		1511040	